



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-113
Job Sheet 190706



Part No: D350-567-113

Job Qty: 1 pcs

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D350-567 REV.F IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		3/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S165752

Part: D350-567-113

Job No: 190706

Serial No/Batch: S165752

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 of 6

FAA-STC SH989NE

Plex 2/13/19 1:18 PM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	3/29/19	0.00 0.00	QC 4 - 26		
				QC 4 - 28		
				QC 4 - 42		
				QC 4 - 58		
				QC 4 - 6		
				QC 4 - 69		
				QC 4 - 9		DAS
				QC 4 - 46		46 MAR 2 6 2019
130 Packaging 3-1 - Stock - B4B	1 pcs	3/29/19	0.00 0.00	Packaging 3 - 1 - B4B		9-DAS
				Packaging 3 - 2 - B4B		46 MAR 2 6 2019
				Packaging 3 - 3 - B4B		9-89
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		DAS
135 DC - 1 - B4B	1 pcs	3/29/19	0.00 0.00	DC - 1 - B4B		21 MAR 2 7 2019
				DC - 2 - B4B		9-38
140 QC 21 - FG	1 pcs	3/29/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		DAS
				QC 21 - SA - 53		21 MAR 2 7 2019

Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-567-113
 Location:FG032

135 - (Document Control) Photocopy bluefile & type labels per PPPD350-567-113 CHG003

140 - (QC21- Final Inspection - Work Order Release)

008842

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5152653
2600-6	Camlock Stud	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5152648
2600-LW	Washer, Camlock Retaining	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5152651
AN526C832R9	Screw	21 Ea (21 ea)	110-Packaging 1 - Pick Kit	5163236
D2463-0860	1/2" Seal-86"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145892
D3290-041	Replacement Exterior Window For -111	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161211
DT8439	Template	1 (1 ea)	110-Packaging 1 - Pick Kit	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd (sq. yard)	18 sf (18 ea)	110-Packaging 1 - Pick Kit	FM134550-1
MS20426AD3-5	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	F4533
MS21042L08	Nut	21 Ea (21 ea)	110-Packaging 1 - Pick Kit	5134219
NAS1149DN832J	Washer	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5131200

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	212-12	12	126	0
	2600-6	12	130	0
	2600-LW	12	135	0
	AN526C832R9	21	208	0
	D2463-0860	1	7	0
	D3290-041	1	1	0
	DT8439	1	0	0
	FG-778150-550-ROL	18	1,658	0
	MS20426AD3-5	24	1,187	0
	MS21042L08	21	1,299	0
	NAS1149DN832J	42	1,049	0

Part Specifications

Specifications could not be found.

Plex 2/13/19 1:18 PM Dart.lajeunesse.marie

2 yard = 18 sf

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					